

# X線異物検査用試験片公差(JIMA RT RC-Fシリーズ)

2017/5/24 単位: φ mm

①石英ガラス球 (呼び寸法)	1.0	2.0	3.0	4.0	5.0	6.0	7.0					
寸法公差	±0.01	±0.01	±0.01	±0.01	±0.01	±0.01	±0.01					
②SUS線 (呼び寸法)	0.2	0.3	0.35	0.4	0.45	0.5	0.55	0.6	0.7	0.8	0.9	1.0
SUS304 直径 寸法公差	±5%	±5%	±5%	±5%	±5%	±5%	±5%	±5%	±5%	±5%	±5%	±5%
長さ2mm 寸法公差	±5%	±5%	±5%	±5%	±5%	±5%	±5%	±5%	±5%	±5%	±5%	±5%
長さ5mm 寸法公差	±3%	±3%	±3%	±3%	±3%	±3%	±3%	±3%	±3%	±3%	±3%	±3%
③SUS球 (呼び寸法)	0.3	0.4	0.5	0.6	0.7	0.8	1.0	1.2	1.5	2.0	2.5	3.0
SUS304 寸法公差	±4%	±3%	±3%	±2%	±2%	±2%	±1%	±1%	±1%	±1%	±1%	±1%
④セラミック球 (呼び寸法)	1.0	1.5	1.6	2.0	3.0	4.0	5.0	6.0	8.0			
寸法公差	±5%	±5%	±5%	±5%	±5%	±5%	±5%	±4%	±2%			
⑤EPDMゴム球(呼び寸法)	3.0	4.0	5.0	6.0	7.0	8.0	10.0	12.0	15.0			
寸法公差	±3%	±3%	±3%	±3%	±3%	±3%	±2%	±2%	±2%			
⑥シリコンゴム球(呼び寸法)	3.0	4.0	5.0	6.0	7.0	8.0	10.0	12.0	15.0			
寸法公差	±3%	±3%	±3%	±3%	±3%	±3%	±2%	±2%	±2%			
⑦ナイロン球 (呼び寸法)	3.2	4.0	4.8	5.6	6.4	8.0	9.5	12.7	15.9			
寸法公差	±2%	±2%	±2%	±2%	±2%	±2%	±1%	±1%	±1%			
⑧フッ素樹脂球 (呼び寸法)	1.6	2.0	2.5	3.2	4.0	5.0	6.0	7.2	8.0			
寸法公差	±2%	±2%	±2%	±2%	±2%	±2%	±2%	±2%	±2%			
⑨ポリカーボネイト球(呼び寸法)	3.2	4.0	4.8	5.6	6.4	8.0	9.5	12.7	15.9			
寸法公差	±2%	±2%	±2%	±2%	±2%	±2%	±1%	±1%	±1%			
⑩アルミニウム球(呼び寸法)	1.0	1.5	2.0	3.0	4.0	5.0	6.0	7.0	8.0	9.5		
A5052(但しφ1mmは4N) 寸法公差	±3%	±3%	±3%	±3%	±2%	±1%	±1%	±1%	±1%	±1%		
⑪SUS円板 (呼び寸法)	2.0	3.0	4.0	5.0	6.0	8.0						
SUS304 直径 寸法公差	+4%、-0%	+3%、-0%	+2%、-0%	+1%、-0%	+1%、-0%	+1%、-0%						
厚さ0.05mm 寸法公差	±10%	±10%	±10%	±10%	±10%	±10%						
厚さ0.10mm 寸法公差	±10%	±10%	±10%	±10%	±10%	±10%						
厚さ0.15mm 寸法公差	±10%	±10%	±10%	±10%	±10%	±10%						

厚さ0.20mm 寸法公差	±10%	±10%	±10%	±10%	±10%	±10%					
⑫アルミ円板(呼び寸法) A5052	<b>2.0</b>	<b>3.0</b>	<b>4.0</b>	<b>5.0</b>	<b>6.0</b>	<b>8.0</b>					
直径 寸法公差	+3%、-0%	+2%、-0%	+1.5%、-0%	+1.2%、-0%	+1%、-0%	+1%、-0%					
厚さ0.30mm 寸法公差	±10%	±10%	±8%	±8%	±8%	±2%					
直径 寸法公差	+3%、-0%	+2%、-0%	+1.5%、-0%	+1.2%、-0%	+1%、-0%	+1%、-0%					
厚さ0.50mm 寸法公差	±10%	±10%	±8%	±8%	±8%	±2%					
直径 寸法公差	+12%、-0%	+10%、-0%	+7%、-0%	+6%、-0%	+5%、-0%	+4%、-0%					
厚さ0.80mm 寸法公差	±5%	±5%	±5%	±5%	±5%	±2%					
直径 寸法公差	+12%、-0%	+10%、-0%	+7%、-0%	+6%、-0%	+5%、-0%	+4%、-0%					
厚さ1.00mm 寸法公差	±5%	±5%	±5%	±5%	±5%	±2%					
直径 寸法公差	+12%、-0%	+10%、-0%	+7%、-0%	+6%、-0%	+5%、-0%	+4%、-0%					
厚さ1.20mm 寸法公差	±5%	±5%	±5%	±5%	±5%	±2%					
直径 寸法公差	+12%、-0%	+10%、-0%	+7%、-0%	+6%、-0%	+5%、-0%	+4%、-0%					
厚さ1.50mm 寸法公差	±5%	±5%	±5%	±5%	±5%	±2%					